



24 OFF HEAT EXCHANGERS



1 COLD COMBUSTION AIR PRE HEATER - QTY 4

MATERIAL: Stainless Steel SA312/SA240/TP 304 L

DIMENSIONS: 4.5m x 3m x 7m

WEIGHT: 35,000 Kg

BUILD SPECIFICATION: ASME V111 DIVISION 1 & ASME U STAMP

NDT: Visual, DPI, Radiography & Pneumatic Test

2 HOT COMBUSTION AIR PRE HEATER - QTY 4

MATERIAL: Stainless Steel SA312/SA240/TP 310 H/SB-514 800 HT

DIMENSIONS: 4.5m x 3.5m x 8m

WEIGHT: 25,000 Kg

BUILD SPECIFICATION: ASME V111 DIVISION 1 & ASME U STAMP

NDT: Visual, DPI, Radiography & Pneumatic Test

3 HOT COMBUSTION AIR PRE HEATER - QTY 4

MATERIAL: Stainless Steel SA312/SA240/TP 310 H & SB-514 800 HT

DIMENSIONS: 4.5m x 3.5m x 8m

WEIGHT: 25,000 Kg

BUILD SPECIFICATION: ASME V111 DIVISION 1 & ASME U STAMP

NDT: Visual, DPI, Radiography & Pneumatic Test

4 TOP GAS FUEL PRE HEATER - QTY 4

MATERIAL: Stainless Steel SA312/SA240/TP 304 L

DIMENSIONS: 3.5m x 3.5m x 7m

WEIGHT: 16,000 Kg

BUILD SPECIFICATION: ASME V111 DIVISION 1 & ASME U STAMP

NDT: Visual, DPI, Radiography & Hydro Test

5 PROCESS GAS PRE HEATER - QTY 4

MATERIAL: Stainless Steel SA312/SA240/TP 304 H

DIMENSIONS: 3.5m x 3.5m x 7m

WEIGHT: 16,000 Kg

BUILD SPECIFICATION: ASME V111 DIVISION 1 & ASME U STAMP

NDT: Visual, DPI, Radiography & Hydro Test

6 FEED GAS PRE HEATER - QTY 4

MATERIAL: Stainless Steel SA312/SA240/TP 310 H

DIMENSIONS: 3m x 3.5m x 7.5m

WEIGHT: 20,000 Kg

BUILD SPECIFICATION: ASME V111 DIVISION 1 & ASME U STAMP

NDT: Visual, DPI, Radiography & Hydro Test

Manufacturing Duration - 52 Weeks



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